

Design	Size mm	PU	Article no.		
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## HSS step drill

especially for screwed cable glands in electrical assembly, perfectly round and cylindrical holes in various diameters, centring, drilling, drilling out and deburring in a single work stage, suitable for use in hand and box column drills in the fields of trade and industry, for sheet metal and plate metal, profiles and tubes manufactured from steel, brass, copper, aluminium, V2A stainless steel, plastic, wood, etc. up to 3 mm in thickness. Holder shaft 12 mm ø. Surfaces additionally coated with TiN (titanium nitride) after hardening are extremely hard and smooth. Higher cutting speed permits quicker working, lower wear increases the durability between 5 and 10 fold!

[illegible]

## Replacement centring drill

suitable for all CIMCO step drills

Shaft ø 6 mm	8 mm ø	1	20 1273
Shaft ø 4 mm (new generation)	8 mm ø	1	20 1274

## HSS step drill for screwed cable glands

Special design for core holes and through-holes for metric screwed cable glands with 2 flutes, holder shaft  $\varnothing$  12 mm

Drilling range

M 12 – 32		1	20 1275	
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## Special step drill for screw punching

HSS step drill for burr-free drilling of through-holes for screw puncher tension bolts M 8 ( $\frac{3}{8}$ ") – M 10 ( $\frac{7}{16}$ ") – M 12 – M 16 –  $\frac{3}{4}$ " – M 20 in material up to 4 mm thick. Suitable for use in hand and box column drills, total of 9 drill steps, holder shaft ( $\varnothing$  10 mm) with 3 driver carriers prevents slipping in the chuck.

		1	20 1212	
Step drill holder shaft 10 mm ø	M12, M16, M20, M25, M32, M40	1	13 4032	

## Step drill

for mechanical engineering and sheet metal processing, manufactured from HSS, complete with 2 blades, increasing by 1 mm

Drilling range ø mm	max. drilling depth mm	Holder shaft ø mm			
4 – 12	5	6	1	20 1214	
12 – 20	4	9	1	20 1216	
20 – 30	4	12	1	20 1218	

## Drilling paste

50 g		1	20 1307	
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